



Davies Torres Design Ltd

20 Ann Wicks Road
Frampton on Severn
Gloucestershire
GL2 7HJ

01452 699 945

Project: Claremont Road

Project Ref: 150312

Calculations for: Beam End Repair

Client: Property Repair Systems

Date: March 2015

Proposals

It is proposed to carry out a timber resin end repair to a bressumer beam at Claremont Road, Newcastle

Calculations carried out in conjunction with Timber Repair Systems proposed connection.

References

- BS6399-1: 1996 Loading for Buildings – Code of Practice for dead and imposed loads
BS6399-2:1997 Loadings for buildings – Code of practice for wind loads
BS6399-3:1988 Loadings for Buildings – Code of practice for imposed roof loads
BS5268-2:2002 Structural use of timber – Code of practice for permissible stress design
BS449-2:1969 The use of structural steel in building
Structural Engineers Pocket Book, 2nd Ed. - Cobb
TRADA Resin repairs to Timber Structures: Guidance and selection

Calculations prepared by

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MEng PhD CEng MIStructE

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DEAD LOADS.

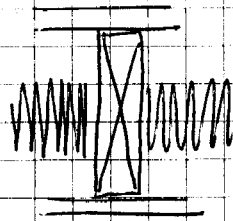
MASONRY OVER BEAM 345mm THICK @ 20 kN/m^3 .

ALLOW 60% DUE TO WINDOW OPENINGS.

HEIGHT OF MASONRY ABOVE BEAM = 3.8m.

$$\begin{aligned} \text{DEAD LOAD ON BEAM} &= 20 \times 0.6 \times 3.8 \times 0.345 \\ &= \underline{15.7 \text{ kN/m}} \end{aligned}$$

FLOOR JOISTS ONTO BEAM

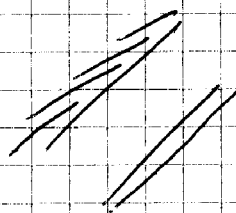


| | |
|---------------|--|
| FLOOR BOARDS | 0.20 kN/m^2 |
| JOISTS 75x230 | 0.20 kN/m^2 |
| DECKING | 0.25 kN/m^2 |
| PLASTER | 0.30 kN/m^2 |
| | <u>$\Sigma 0.95 \text{ kN/m}^2$</u> |

SPAN OF JOIST = 5.7m.

$$\therefore \text{LOAD ON BEAM} = 0.95 \times \frac{5.7}{2} = \underline{2.70 \text{ kN/m}}$$

ROOF SUPPORTED ON WALL



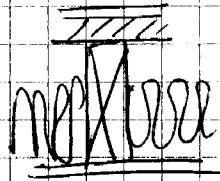
| | |
|---------------|--|
| SLATE | 0.60 kN/m^2 |
| MEMBRANE/FEEL | 0.10 kN/m^2 |
| RAFTERS | 0.15 kN/m^2 |
| PLASTER | 0.20 kN/m^2 |
| INSULATION | 0.05 kN/m^2 |
| | <u>$\Sigma 1.10 \text{ kN/m}^2$</u> |

ALLOW 2.5m WIDTH OF ROOF LOAD.

$$\therefore \text{LOAD ON BEAM} = 1.10 \times 2.5 = \underline{2.75 \text{ kN/m}}$$

DEAD LOADS CONTINUED

FLAT ROOF AT SAT WINDOWS



LEAD 0.20

BOARDS 0.20

JOIST 0.15

INSULATION 0.05

PLASTER 0.20

$$\Sigma \underline{0.80 \text{ kN/m}^2}$$

Allow 0.5m width of load

$$\therefore \text{Load on Beam} = 0.80 \times 0.5 = \underline{0.40 \text{ kN/m}}$$

LIVE LOADSDOMESTIC FLOOR 1.5 kN/m²

$$\therefore \text{Load on Beam} = 1.5 \times \frac{5.7}{2} = \underline{4.3 \text{ kN/m}}$$

Snow Load SAT 0.6 kN/m²

$$\therefore \text{Load on Beam} = 0.6 \times 2.5 = \underline{1.5 \text{ kN/m}}$$

TOTAL LOAD ON BEAM

DEAD LOAD WALL 15.7 kN/m

FLOORS x 2 (1st FLOOR + ATTIC) 5.4 kN/m

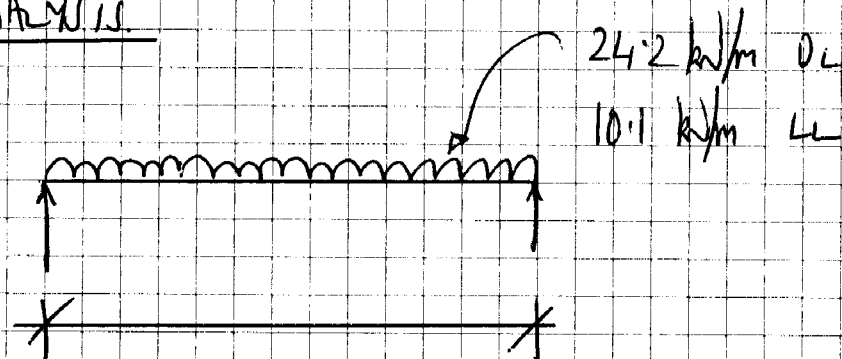
ROOF 2.75 kN/m

Flat Roof 0.40 kN/m

$$\Sigma \underline{24.2 \text{ kN/m}}$$

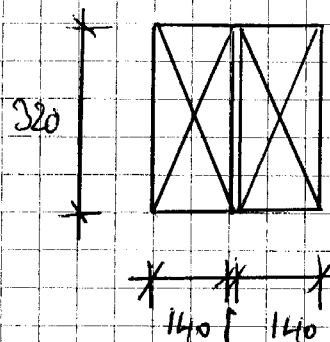
$$\begin{array}{rcl}
 \text{LIVE LOAD} & = & \text{FLOORS} \times 2 \quad 8.6 \text{ kN/m} \\
 & & \text{SNOW LOAD} \quad 1.5 \text{ kN/m} \\
 & & \hline
 & & \Sigma 10.1 \text{ kN/m}
 \end{array}$$

BEAM ANALYSIS



$$\begin{aligned}
 \text{SPAN} &= 5.0\text{m OVERALL} - 2 \times 0.2 \\
 &= \underline{4.6\text{m}} \quad \text{TO CENTRES OF BEARINGS}
 \end{aligned}$$

ASSUMED BEAM SECTION



ASSUME EQUIVALENT TO
C24 TIMBERS.

ASSUME 20mm THICK PLATE.

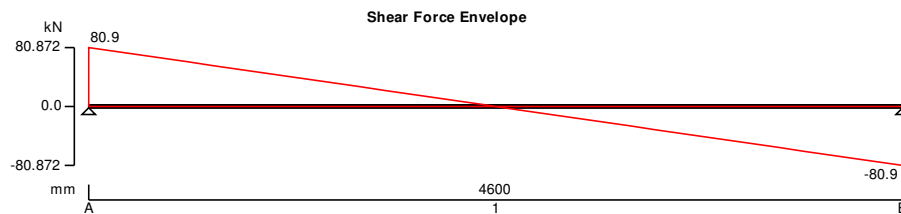
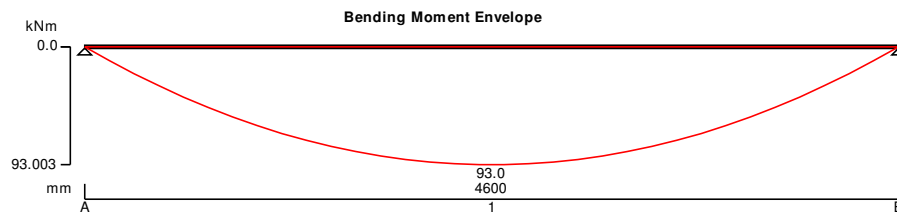
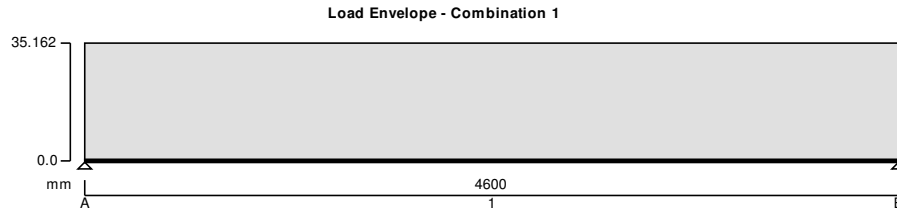


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| Calcs for Beam | | | | Start page no./Revision 5 | |
| Calcs by RD | Calcs date 31/03/2015 | Checked by | Checked date | Approved by | Approved date |

FLITCH BEAM ANALYSIS & DESIGN TO BS5268-2:2002

TEDDS calculation version 1.5.07



Applied loading

Beam loads

Live Imposed full UDL 10.100 kN/m
 Dead Dead full UDL 24.200 kN/m
 Self Weight Dead self weight of beam × 1

Load combinations

| | | |
|--------------------|-----------|-------------------------------|
| Load combination 1 | Support A | Dead × 1.00 Imposed × 1.00 |
| | Span 1 | Dead × 1.00 Imposed × 1.00 |
| | Support B | Dead × 1.00 Imposed × 1.00 |

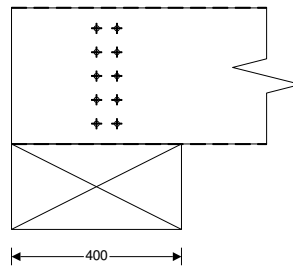
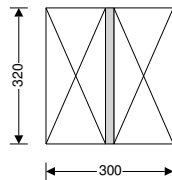


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Analysis results

| | | |
|---|---|----------------------------------|
| Maximum moment | $M_{max} = 93.003 \text{ kNm}$ | $M_{min} = 0.000 \text{ kNm}$ |
| Design moment | $M = \max(\text{abs}(M_{max}), \text{abs}(M_{min})) = 93.003 \text{ kNm}$ | |
| Maximum shear | $F_{max} = 80.872 \text{ kN}$ | $F_{min} = -80.872 \text{ kN}$ |
| Design shear | $F = \max(\text{abs}(F_{max}), \text{abs}(F_{min})) = 80.872 \text{ kN}$ | |
| Total load on beam | $W_{tot} = 161.744 \text{ kN}$ | |
| Reactions at support A | $R_{A_max} = 80.872 \text{ kN}$ | $R_{A_min} = 80.872 \text{ kN}$ |
| Unfactored dead load reaction at support A | $R_{A_Dead} = 57.642 \text{ kN}$ | |
| Unfactored imposed load reaction at support A | $R_{A_Imposed} = 23.230 \text{ kN}$ | |
| Reactions at support B | $R_{B_max} = 80.872 \text{ kN}$ | $R_{B_min} = 80.872 \text{ kN}$ |
| Unfactored dead load reaction at support B | $R_{B_Dead} = 57.642 \text{ kN}$ | |
| Unfactored imposed load reaction at support B | $R_{B_Imposed} = 23.230 \text{ kN}$ | |



Timber section details

| | |
|-------------------------------------|----------------------|
| Breadth of timber sections | $b = 140 \text{ mm}$ |
| Depth of timber sections | $h = 320 \text{ mm}$ |
| Number of timber sections in member | $N = 2$ |
| Timber strength class | C24 |

Steel section details

| | |
|--------------------------------|----------------------------|
| Breadth of steel plate | $b_s = 20 \text{ mm}$ |
| Depth of steel plate | $h_s = 320 \text{ mm}$ |
| Number of steel plates in beam | $N_s = 1$ |
| Steel stress | $p_y = 165 \text{ N/mm}^2$ |
| Bolt diameter | $\phi_b = 12 \text{ mm}$ |

Member details

| | |
|-------------------------|------------------------|
| Service class of timber | 1 |
| Load duration | Medium term |
| Length of bearing | $L_b = 400 \text{ mm}$ |

Section properties

| | |
|---------------------------------|---|
| Cross sectional area of beam | $A = N \times b \times h = 89600 \text{ mm}^2$ |
| Timber section modulus | $Z_{xt} = N \times b \times h^2 / 6 = 4778667 \text{ mm}^3$ |
| Steel section modulus | $Z_{xs} = N_s \times b_s \times h_s^2 / 6 = 341333 \text{ mm}^3$ |
| Second moment of area of timber | $I_{xt} = N \times b \times h^3 / 12 = 764586667 \text{ mm}^4$ |
| Second moment of area of steel | $I_{xs} = N_s \times b_s \times h_s^3 / 12 = 54613333 \text{ mm}^4$ |



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| Calcs by | Calcs date | Checked by | Checked date | Approved by | Approved date | | |
| RD | 31/03/2015 | | | | | | |

Load proportions

Instant deflection under permanent actions $U_{instG} = 7.511$ mm

Instant deflection under principal variable action $U_{instQ1} = 3.027$ mm

$$k_{def} = 0.6$$

$$\psi_2 = 0.3$$

Final minimum modulus of elasticity

$$E_{min,fin} = E_{min} \times (U_{instG} + U_{instQ1}) / (U_{instG} + U_{instQ1} + k_{def} \times (U_{instG} + \psi_2 \times U_{instQ1})) = 4867 \text{ N/mm}^2$$

Proportion of applied load in timber $k_t = E_{mean} \times I_{xt} / (E_{mean} \times I_{xt} + E_{S5950} \times I_{xs}) = 0.424$

Proportion of applied load in steel $k_s = 1.1 \times E_{S5950} \times I_{xs} / (E_{min,fin} \times I_{xt} + E_{S5950} \times I_{xs}) = 0.826$

Modification factors

Duration of loading - Table 17 $K_3 = 1.25$

Bearing stress - Table 18 $K_4 = 1.00$

Total depth of member - cl.2.10.6 $K_7 = 0.81 \times (h^2 + 92300 \text{ mm}^2) / (h^2 + 56800 \text{ mm}^2) = 0.99$

Load sharing - cl.2.9 $K_8 = 1.00$

Lateral support - cl.2.10.8

No lateral support

Permissible depth-to-breadth ratio - Table 19 2.00

Actual depth-to-breadth ratio $h / (N \times b + N_s \times b_s) = 1.07$

PASS - Lateral support is adequate

Compression perpendicular to grain

Permissible bearing stress (no wane) $\sigma_{c_adm} = \sigma_{cp1} \times K_3 \times K_4 \times K_8 = 3.000 \text{ N/mm}^2$

Applied bearing stress $\sigma_{c_a} = R_{B_max} / (N \times b \times L_b) = 0.722 \text{ N/mm}^2$

$$\sigma_{c_a} / \sigma_{c_adm} = 0.241$$

PASS - Applied compressive stress is less than permissible compressive stress at bearing

Bending parallel to grain

Permissible bending stress $\sigma_{m_adm} = \sigma_m \times K_3 \times K_7 \times K_8 = 9.287 \text{ N/mm}^2$

Applied timber bending stress $\sigma_{m_a} = k_t \times M / Z_{xt} = 8.261 \text{ N/mm}^2$

$$\sigma_{m_a} / \sigma_{m_adm} = 0.890$$

PASS - Timber bending stress is less than permissible timber bending stress

Applied steel bending stress $\sigma_{m_a_s} = k_s \times M / Z_{xs} = 224.948 \text{ N/mm}^2$

$$\sigma_{m_a_s} / p_y = 1.363$$

FAIL - Steel bending stress exceeds permissible steel bending stress

Check beam in shear

Permissible shear stress $\tau_{adm} = \tau \times K_{2s} \times K_3 \times K_8 = 0.888 \text{ N/mm}^2$

Applied shear stress $\tau_a = 3 \times k_t \times F / (2 \times A) = 0.575 \text{ N/mm}^2$

$$\tau_a / \tau_{adm} = 0.648$$

PASS - Shear stress within permissible limits

Deflection

Modulus of elasticity for deflection $E = E_{mean} = 10800 \text{ N/mm}^2$

Permissible deflection $\delta_{adm} = \min(14 \text{ mm}, 0.003 \times L_{s1}) = 13.800 \text{ mm}$

Bending deflection $\delta_{b_s1} = 10.538 \text{ mm}$

Shear deflection $\delta_{v_s1} = 1.845 \text{ mm}$



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Total deflection

$$\delta_a = \delta_{b_{s1}} + \delta_{v_{s1}} = 12.383 \text{ mm}$$

$$\delta_a / \delta_{adm} = 0.897$$

PASS - Total deflection is less than permissible deflection

Flitch plate bolting requirements

Total load on beam

$$W_{tot} = 161.744 \text{ kN}$$

Total load taken by steel

$$W_s = k_s \times W_{tot} = 133.534 \text{ kN}$$

Basic bolt shear load - Table 71

$$v_{90} = 3.520 \text{ kN}$$

Number of interfaces

$$N_{int} = (N + N_s) - 1 = 2$$

Number of bolts required at supports

$$N_{be} = \max(k_s \times R_{B_{max}} / (N_{int} \times v_{90}), 2) = 9.484$$

Limiting bolt spacing

$$S_{limit} = \min(2.5 \times h, 600 \text{ mm}) = 600 \text{ mm}$$

Maximum bolt spacing

$$S_{max} = 475 \text{ mm}$$

Minimum number of bolts along length of beam

$$N_{bl} = W_s / (N_{int} \times v_{90}) = 18.968$$

- Provide a minimum of 10 No.12 mm diameter bolts at each support

- Provide a minimum of 19 No.12 mm diameter bolts staggered 80 mm alternately above and below the centre line

Minimum bolt spacings

Minimum end spacing

$$S_{end} = 4 \times \phi_b = 48 \text{ mm}$$

Minimum edge spacing

$$S_{edge} = 4 \times \phi_b = 48 \text{ mm}$$

Minimum bolt spacing

$$S_{bolt} = 4 \times \phi_b = 48 \text{ mm}$$

Minimum washer diameter

$$\phi_w = 3 \times \phi_b = 36 \text{ mm}$$

Minimum washer thickness

$$t_w = 0.25 \times \phi_b = 3 \text{ mm}$$

FROM BEAM ANALYSIS, IT IS CLEAR THAT THE BEAM IS
AT OR CLOSE TO CAPACITY

CHECK REIN REPAIR FOR FULL CAPACITY OF TIMBER

BENDING CAPACITY OF TIMBER $M_c = K_3 K_7 K_8 \sigma Z$

$$K_3 = 1.0 \quad \text{LONG TERM LOAD}$$

$$K_7 = 0.99 \quad \text{FOR 320mm DEEP TIMBER}$$

$$K_8 = 1.0 \quad \text{NO LOAD SHARING}$$

$$\sigma = 7.5 \text{ N/mm}^2 \quad \text{C24 TIMBER}$$

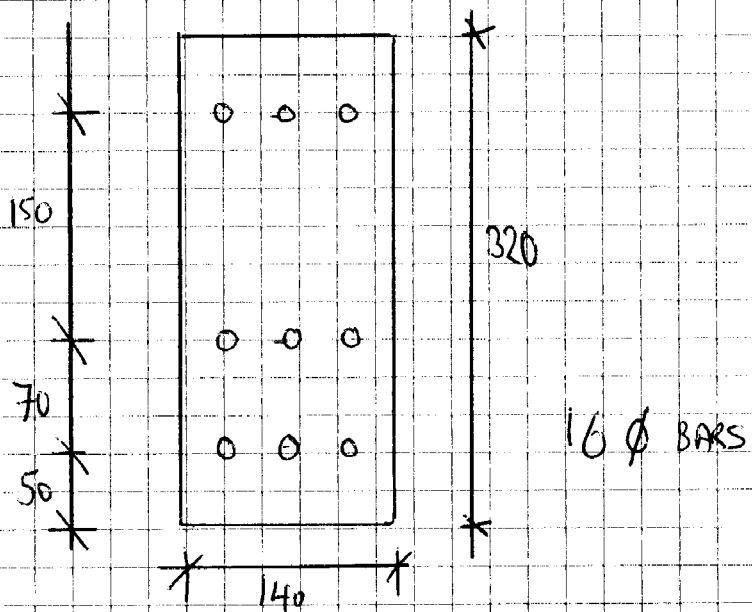
$$Z = \frac{bd^2}{6} = \frac{140 \times 320^2}{6}$$

$$= 2.39 \times 10^6 \text{ mm}^3$$

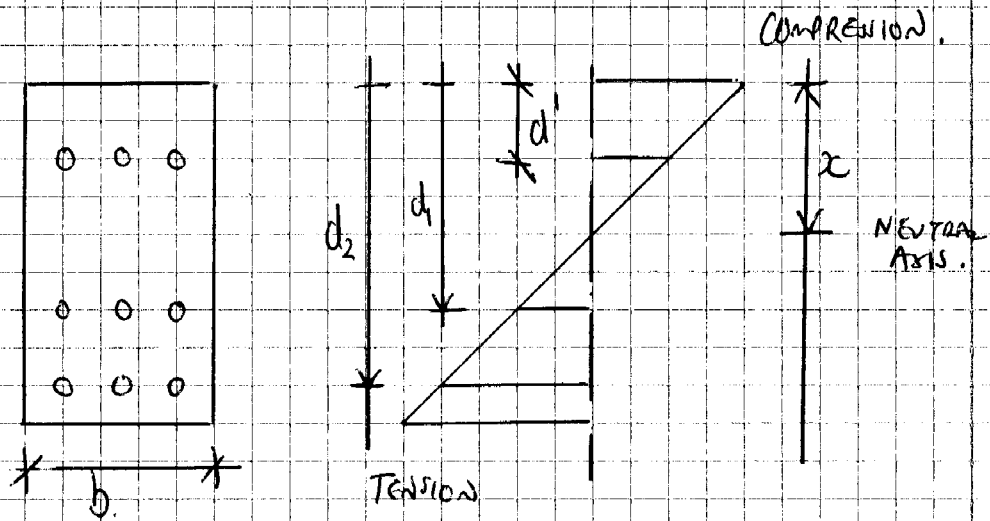
$$\therefore M_c = 0.99 \times 1.5 \times (2.39 \times 10^6) \times 10^{-6}$$

$$= \underline{17.75 \text{ kNm}} \quad \text{LONG TERM.}$$

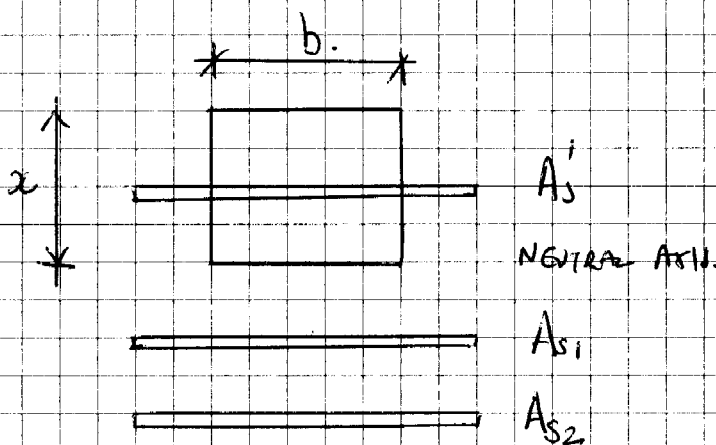
BEAM REPAIR PROPOSAL



ESTABLISH BEAM PROPERTIES FOR DESIGN.



ASSUME TENSION IS SUPPLIED BY BARS ONLY.



TAKE MOMENTS ABOUT NEUTRAL AXIS.

$$\frac{bx^2}{2} - A_s'(x-d_1) + n_{sc} A_s'(x-d_1) = n_{sc} A_{s2} (d_2-x) + n_{sc} A_{s1} (d_1-x) \times \frac{(d_1-x)}{d_2-x}$$

$$\text{WHERE } n_{sc} = \frac{E_s}{E_c} = \frac{205000}{10800} = \underline{\underline{19}}$$

INSERTING VALUES INTO EQUATION TO SOLVE.

$$A_s' = A_{s1} = A_{s2} = \frac{\pi \times 16^2}{4} \times 3 = 603 \text{ mm}^2.$$

$$\frac{140 \times x^2}{2} - 603(x-50) + 19 \times 603(x-50)$$

$$= 19 \times 603(270-x) + 19 \times 603 \times (200-x) \times \left(\frac{200-x}{270-x}\right)$$

$$70x^2 - 603x + 30150 + 11457x - 572850$$

$$= 3093390 - 11457x + 2291400 - 11457x \left(\frac{200-x}{270-x}\right)$$

$$70x^2 + 10854x - 542700 = 5384790 - 11457x - 11457x \left(\frac{200-x}{270-x}\right)$$

$$70x^3 + 22311x - 5927490 + 11457x \left(\frac{200-x}{270-x}\right) = 0.$$

Solve for x . $x = 158 \text{ mm}$.

| x = | 100 | 120 | 140 | 160 | 150 | 157 | 158 | 157.5 |
|------------|----------|----------|----------|----------|----------|----------|----------|----------|
| $70x^2$ | 700000 | 1008000 | 1372000 | 1792000 | 1575000 | 1725430 | 1747480 | 1736438 |
| $22311x$ | 2231100 | 2677320 | 3123540 | 3569760 | 3346650 | 3502827 | 3525138 | 3513983 |
| -5927490 | -5927490 | -5927490 | -5927490 | -5927490 | -5927490 | -5927490 | -5927490 | -5927490 |
| | 673941.2 | 733248 | 740298.5 | 666589.1 | 716062.5 | 684479.7 | 678827.3 | 681691.5 |
| SUM. | -2322449 | -1508922 | -691652 | 100859.1 | -289778 | -14753.3 | 23955.25 | 4621.5 |

SECOND MOMENT OF AREA OF TRANSFORMED SECTION

$$I_c = \frac{bx^3}{3} + (n_s - 1) A_s' (x - d')^2 + n_{sc} A_{s1} (d_1 - x)^2 + n_{sc} A_{s2} (d_2 - x)^2$$

$$= \frac{140 \times 158^3}{3} + (19 - 1) 603 \times 108^2 + 19 \times 603 (42)^2 + 19 \times 603 (112)^2$$

$$= 184 \times 10^6 + 126.6 \times 10^6 + 20.2 \times 10^6 + 143.7 \times 10^6$$

$$= \underline{474.5 \times 10^6 \text{ mm}^4}.$$

CHECK MAXIMUM STRESS IN TIMBER (COMPRESSION)

$$\sigma_c = \frac{Mx}{I_c}$$

$$= \frac{17.75 \times 10^6 \times 158}{474.5 \times 10^6}$$

$$= \underline{5.91 \text{ N/mm}^2} < 7.5 \text{ N/mm}^2 \quad \underline{\text{OK}}$$

STRESS IN TENSILE REINFORCEMENT

$$\sigma_s = \frac{A_{sc} M (d_2 - z)}{I}$$

$$= \frac{19 \times 17.75 \times 10^6 \times (270 - 58)}{474.5 \times 10^6}$$

$$= \underline{79.6 \text{ N/mm}^2} < 270 \text{ N/mm}^2 \quad \underline{\text{OK}}$$

$$\begin{aligned} \text{FORCE IN BAR} &= \sigma A = 79.6 \times \left(\frac{\pi \times 16^2}{4} \right) \times 10^3 \\ &= \underline{16.0 \text{ kN}} \end{aligned}$$

CHECK CAPACITIES OF RESIN CONNECTION

STRESS FROM PULL-OUT OF BAR

$$\begin{aligned} \text{SURFACE AREA OF BAR IN TIMBER} &= \pi D L \\ &= \pi \times 16 \times 400 \\ &= \underline{20106 \text{ mm}^2} \end{aligned}$$

SHEAR STRESS ON SURFACE OF BAR \rightarrow RESIN

$$\tau = \frac{F}{A} = \frac{16 \times 10^3}{20106} = \underline{0.80 \text{ N/mm}^2} < 4.0 \text{ N/mm}^2 \quad \underline{\text{OK}}$$

CHECK SAND STRESS OF REIN INTO TIMBER

$$\text{HOLE DIAMETER} = \text{ROD DIAMETER} + 2\text{mm}$$

$$\begin{aligned} \therefore \text{SURFACE AREA} &= \pi(D+2)L \\ &= \pi(18) \times 400 \\ &= \underline{22619 \text{ mm}^2} \end{aligned}$$

$$\text{SHEAR STRESS } \tau = \frac{F}{A} = \frac{16 \times 10^3}{22619} = \underline{0.71 \text{ N/mm}^2}$$

ALLOWABLE SHEAR STRESS IN C24 TIMBER PARALLEL TO GRAIN = 0.71 N/mm^2 OK

BY EXAMINATION, TIMBER SLOTS IN EXISTING TIMBER PROVIDE LARGER SHEAR AREA, THEREFORE WILL BE ACCEPTABLE.

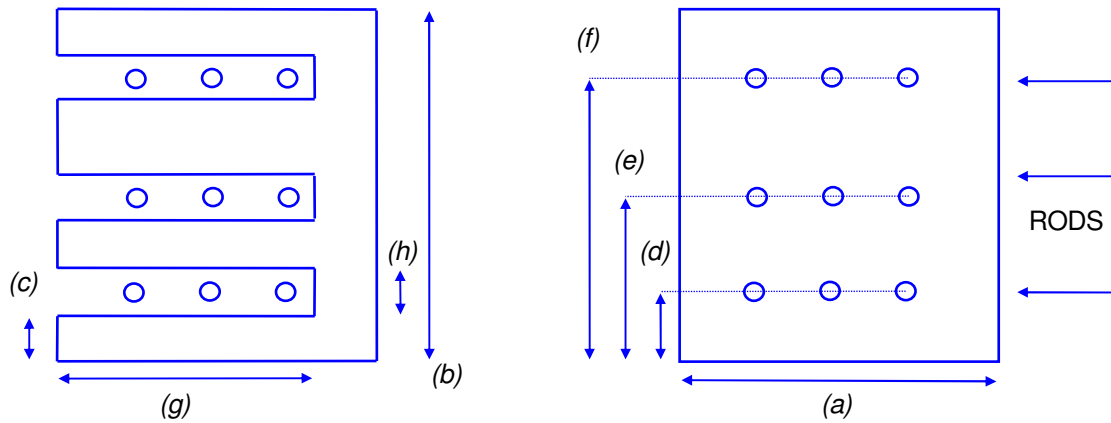
CONCLUSION.

1. PROPOSED BAR POSITIONS AND EMBEDMENT LENGTH ARE ACCEPTABLE.

Appendix

Property Repair Systems Beam Proposal
Structural Details/Dimensions
Sketch Plan of Building
Photographs
TG6 Resin Data Sheet

TRS TYPE D, 9 SHEAR CONNECTORS, 3 SLOTS, CATEGORY +/-3mm



EXISTING TIMBER TO BE SLOTTED IN SITU

TRS - RODS FACTORY BONDED

COMPANY - Proten Services **CONTACT** - Ray Stokell

SITE - Claremont Road **ENQ/JOB NO:** 4517 **DATE** - 12/03/2015

| <u>BEAM REFERENCE NO.</u> 4 | <u>NO. TO REPAIR</u> 1 |
|--|-------------------------------|
| <u>DIMENSIONS (NOT TO SCALE)</u> | |
| WIDTH (mm) (a) | 140 |
| DEPTH (mm) (b) | 320 |
| OVERALL LENGTH (mm) | 2200 |
| BASE THICKNESS (mm) (c) | 37.5 |
| SHEAR CONNECTOR (ROD) CENTRES (mm) (d/e/f) | 50/120/270 |
| <u>SHEAR CONNECTORS (RODS)</u> | |
| LENGTH OVERALL (mm) (50:50 EXISTING/TRS) | 800 |
| DIAMETER (mm) | 16 |
| NUMBER | 9 |
| MATERIAL | HT BZP Steel |
| <u>SLOTS (DO NOT SCALE FROM SKETCH)</u> | |
| NUMBER | 3 |
| WIDTH (mm) (g) (MAX. FOR RESIN VOLUME ALLOWED) | 115 |
| DEPTH (mm) (h) (MAX. FOR RESIN VOLUME ALLOWED) | 25 |

SCHMATIC ONLY - NOT TO SCALE
 ALL PROPOSALS TO BE VERIFIED BY A STRUCTURAL ENGINEER

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REQUEST FOR STRUCTURAL CALCULATION

BRESSUMER BEAM

WIDTH OF TIMBER (mm) ..140mm

DEPTH OF TIMBER (mm) ..320mm

LENGTH CUT OFF (including bearing) (m) ...2.2m

LENGTH OF BEARING (mm) ...400mm

TIMBER TYPE (softwood or hardwood)

FUNCTION OF COMPONENT (supports what?)
.....SUPPORTS ONE STORY ABOVE.....

SIZE OF ROOM (m x m)6.40 x 5.70

NUMBER OF BRESSUMERS/SINGLE BEAM ..3..WITH STEEL FINISH PLATE

TIMBERS RESTING ON BRESSUMER (Function/Size/Number) ...10...x...230...x...75
FLOOR JOISTS

MASONRY ABOVE BRESSUMER - HEIGHT ..8m..APPROX.

- THICKNESS ...345mm

ROOF CARRIED ABOVE BRESSUMER -

ROOF COVERINGSSLATE.....

LOADING (Domestic/Commercial/Special) ...DOMESTIC

Please attach a Sketch or scale drawing of the room and its floor components.

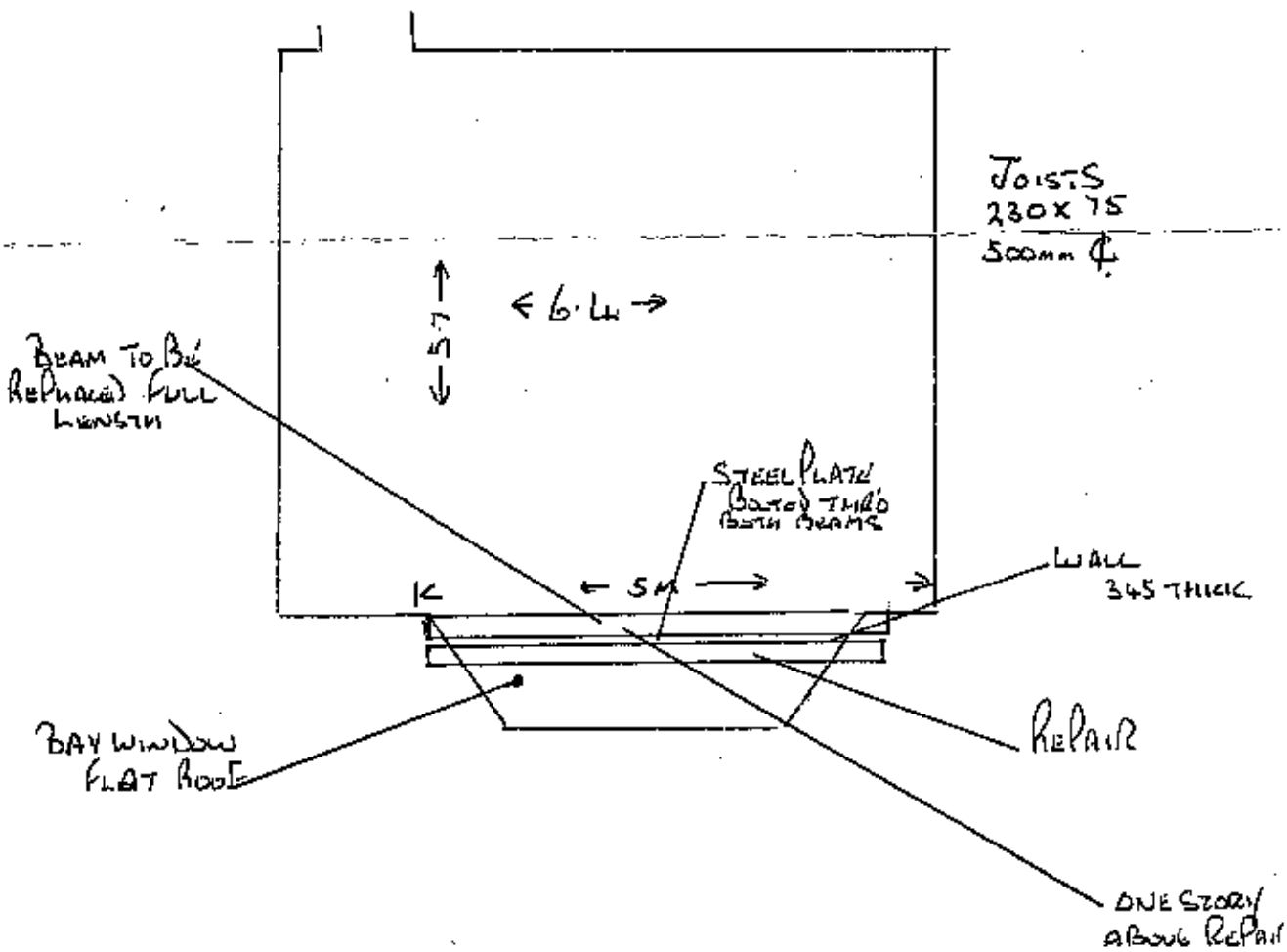
CONTACT Ray Stowell

SKETCH PLAN

CHAMMONT ROAD
NEWCASTLE

REF. NO.

DATE



| | | | | | |
|--|------------------|--|---|--|------------------------------------|
| | CHEMICURE D.P.C. | | VERTICAL BARRIER | | AREA OF PROPOSED DRY ROT TREATMENT |
| | SIPHON D.P.C. | | HYGROSCOPIC SALT RESISTANT REPLASTERING | | SPECIALIST RENDERING |
| | | | | | ROT LOCATED |

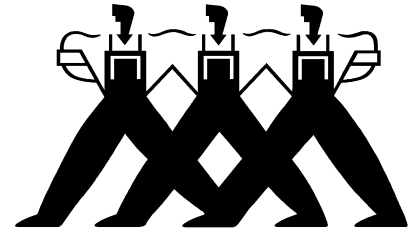
All heights indicated are in metres. (F.H. indicates to ceiling height)



TRS STRUCTURAL RESIN

An Ultra Low Disturbance Building Solution

TRS STRUCTURAL RESIN
POUR or INJECT
1.0, 2.5 & 7.5 Litre



DESCRIPTION

TRS STRUCTURAL RESIN is a versatile, three part epoxy resin grout which can be applied to all types of timber, masonry, concrete and many metals to bond them together, fill voids and inject into slots. It does not contain solvent or water. The product can be poured or injected

Features

- Adhesion greater than the cohesive strength of timber
- Solvent and water free
- Non shrink
- Working pot life: maximum of 15 minutes at 20 degrees C.
- Cure time: 24 hours initial at 20C, 7 days full cure.

TYPICAL USES

TRS – Timber-Resin Splice installation resin. For pouring or injecting into voids in timber, concrete & masonry and for filling slots. For casting support pads and bearings.

PREPARATION & METHOD

Cut out all rotted, loose or flaking material and vacuum to remove dust. Abrade or grind as necessary to provide clean, stable surfaces free of all contaminants. Fill any cracks or splits with our Quick Setting Wood Filler Paste, to prevent leakage.

Mix the two liquid components first, then add the powder slowly (wear a dust mask) and mix thoroughly, using a mixing paddle in an electric drill running at low speed.

TRS Structural Resin can be injected using disposable 1 litre cartridge tubes, which require a 1 litre skeleton gun.

Ensure that the temperature is above 5 degrees Centigrade, or pre-warm the materials, otherwise curing may be delayed or prevented.

TECHNICAL DATA

Active Substance

DGEB A/F Epoxy Resins

Other Components

Cycloaliphatic Polyamine Adduct

Mix ratio - Do not vary the mix ratio

Liquids – Base:Hardener = 2:1

Bond Strength/Tensile Shear Adhesion

12 N/mm²

Compressive Strength - 81 N/mm²

Tensile Strength - 22 N/mm²

Flexural Strength - 42 N/mm²

Flexural Modulus - 5720 N/mm²

Specific Gravity - 1.53

Static Modulus of Elasticity

E_t 17.235 KN/mm²

Young's Modulus >17,000 N/mm²

Aggressivity to other materials

No known aggressivity

Classification

Irritant & corrosive

Colour

Mid Grey

Property Repair Systems - 01626 331351
Unit 3, Olympus Business Park, TQ12 2SN
DCM – 06/13